

Pump 3301.180



Environmental product declaration (EPD)

1 The company

ITT Flygt AB is one of the world's leading manufacturers of submersible pumps and mixers. The company is represented in more than 130 countries by 40 wholly or partially owned sales companies, agents and distributors. The head office of the company is in Solna, outside Stockholm. ITT Flygt AB is a member of the ITT Industries Group.

ITT Flygt is certified by DNV as conforming to ISO 14001, and has quality certification to ISO 9001:2000. The environmental product declaration has been drawn up in accordance with the provisions of "Requirements for certified environmental product declarations" EPD (MSR 1999:2).

2 The product

This document applies to pump 3301.180. The pump is designed mainly for operation in pump sumps, i.e. sewage pumping in pumping stations and/or sewage treatment plants. The pump has a hydraulic power of 31.67 kW and an overall efficiency of 75.2%. The average weight of the pump is 779 kg. The pump is equipped with the patented N-technique. The semi open design of the impeller reduces the risk of clogging and maintains pumping efficiency over longer periods of time.

3 Environmental performance

In order to identify and quantify the significant environmental life cycle phase of Flygt products an generic LCA was carried out. The major findings of this LCA can be found in heading 4.

The data and calculations used conform with the "Product-Specific Requirements (PSR) – Submersible pumps and mixers" (PSR 2002:5).

3.1 Functional unit

The functional unit is defined as the hydraulic power of the pump at best efficiency point expressed in kW.



Material	Kg	%*	Kg/kW
Casted Iron	476	61,1	15,0
Steel	159	20,4	5,03
Stainless steel	38,5	4,94	1,22
Aluminium	37,8	4,85	1,19
Copper	35,2	4,52	1,11
Oil	14,0	1,80	0,442
Chloroprene Rubber	10,3	1,32	0,326
WCCR	1,19	0,152	0,037
Bronze	0,890	0,114	0,028
Nitrile rubber	0,060	0,008	0,002
PA 6	0,030	0,004	0,001
Brass	0,030	0,004	0,001
Fluoro rubber	0,010	0,001	0,000
Parts not included*	5,90	0,757	0,186
Total	779	100	24,6

* by weight

** Weight on details that's not included in assessment

1

Table 1. Declaration of contents, with the quantity of every material specified as a proportion of the total pump weight in kg, and kg per functional unit.

Flygt

3.2 Allocation

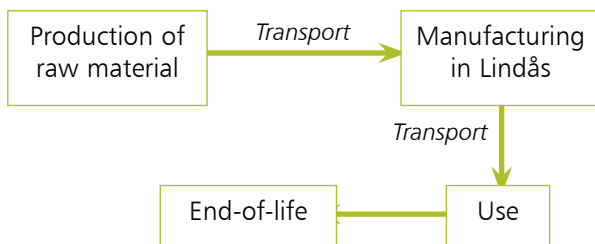
The allocation factor for the environmental impact during the production phase is calculated as the ratio of the product weight to the total produced pump weight for the relevant factory during one year.

3.3 System boundaries

The system boundaries for the LCA that serves as a basis for this EPD is according to figure 1.

For End-Of-Life phase, environmental data only accounts for (generated) waste flows (i.e. no emissions).

fig 1



3.4 Manufacturing

The manufacturing phase extends from resource and energy extraction up to and including the finished product.

Since most of the ITT Flygt products are manufactured in Lindås, it is assumed that pump 3301.180 is manufactured there. The values for resource utilization, emissions to atmosphere or water, and waste generation caused by production have therefore been taken from the factory in Lindås.

The core of production is casting and machining of products, the components of which consist of cast iron, and the production of electric motors for the products. The environmental impact caused by subcontractors has not been included in the analysis.

3.5 Usage

The usage phase extends from distribution to the customer to waste management. The activities analyzed are transport, energy consumption and service. For service, only spare parts have been included in the analysis.

It is assumed that the pump is transported 1000 km by truck to the customer (the most common route for the deliveries is between the factory in Lindås and the distribution centre in Metz, northern France).

The life cycle of waste water pumps is assumed to be 15 years and the pumps are assumed to be in operation for 3650 h/year.

It is assumed that service and maintenance work on the product will be carried out every three years. The following parts will then be changed on the pump: oil, bearings, seals, impeller, wear rings and motor cables.

3.6 Recovery

The materials recovered from pump 3301.180 are aluminium, chromium, copper, cast iron, steel, brass, nickel, zinc and plastics. This presupposes that the materials are handed in to a suitable recycling plant. During the recovery process in Sweden, the pump is first sent for initial clearance in which small electronic parts are removed. The pump is then sent for fragmentation in which it is broken up. Magnets, air currents, water baths and manual sorting are then used for separating the various materials.

According to the ITT Flygt recovery schedule for LCA, 10% of the pump material weight goes to landfill during end-of-life treatment. At a weight of 779 kg of pump 3301.180, this represents a weight of 77.9 kg that goes to landfill. The remaining material of the pump is assumed to be recycled.

3.7 Waste generated

Waste generated	Quantity [kg]/pump	Quantity [kg]/[kW]
Swarf sold (for recovery)	49,1	1,55
Scrap sold (for recovery)	15,3	0,483
Total metal recovered	64,4	2,03
Hazardous liquid waste	5,21	0,164
Hazardous solid waste	1,66	0,052
Waste to landfill	10,6	0,335
Waste sorted at source, excl. swarf and scrap	27,7	0,874

Table 2. Waste from manufacturing, per pump and functional unit.

3.8 Resource utilization

Tables 3 and 4, on the next page, show the resources used during the pump production and utilization phases. The positive effects of end-of-life treatment have not been included.

3.9 Energy consumption

Table 5 and 6, on the next page, show the energy consumption during production and usage. Specific values for the factory in Lindås were used for the production phase. 100% of the electricity used in Lindås originates from hydro power. The EU, electricity generation mix 1998 (IEA 2000), is assumed to be used during the usage phase, which is a calculated mean value of the energy sources used in Europe for electricity generation.

3

Non-renewable resources	kg/pump	kg/kW
Aluminium	48,7	1,54
Coal	1080	34,0
Chromium	5,76	0,182
Copper	36,3	1,15
Iron	924	29,2
gravel	190	5,98
Nitrogen	16,3	0,514
Natural gas	168	5,31
Oil	396	12,5
Renewable resources	per pump	per kW
Paper	6,50	0,205
Wood	9,69	0,306
Water [m ³]	3,44	0,109
Power consumption	kWh/pump	kWh/kW
Hydro power	1440	45,3

Table 3. Resource consumption for one 3301.180 pump during the production phase (>5 kg).

4

Non-renewable resources	kg/pump	kg/kW
Aluminium	7,00	0,221
Coal	133000	4200
Chromium	5,18	0,164
Copper	57,8	1,83
Iron	1050	33,1
gravel	1670	52,6
Nitrogen	57,7	1,82
Natural gas	15400	485
Oil	13700	434
Sodium salt	53,1	1,68
Uranium	5,71	0,180

Table 4. Resource consumption for one 3301.180 pump during the usage phase. No renewable resources are used during this phase (>5 kg).

5

Usage phase		
Energy source	Energy lost [kWh]/pump	Energy lost [kWh]/hydraulic power [kW]
Natural gas and coal-fired and oil-fired condensing power stations	292000	9230
Nuclear power	201000	6330
Hydro power	68800	2170
Total	562000	17700

Production phase		
Energy source	Net energy consumed [kWh]/pump	Net energy consumed [kWh]/hydraulic power [kW]
Electricity (100% hydroel. power)	1360	42,9
District heating	308	9,73
Oil	1,44	0,045
LP gas	61,6	1,94
Total	1730	54,6

Table 6. Energy consumption for one 3301.180 pump during the production phase.

3.10 Emissions

Environmental impact category	Production	Usage	Total life cycle
Acidification [mol H+ equiv./pump]	3,48E-01	5,80E+01	5,83E+01
[mol H+ equiv./kW]	1,10E-02	1,83E+00	1,84E+00
Eutrophication [kg O2 equiv./pump]	2,03E+01	3,18E+03	3,20E+03
[kg O2 equiv./kW]	6,41E-01	1,00E+02	1,01E+02
Global warming potential (GWP) [kg CO2 equiv./pump]	1,19E+03	3,05E+05	3,06E+05
[kg CO2 equiv./kW]	3,76E+01	9,63E+03	9,67E+03
Ozone depletion [kg CFC equiv./pump]	2,45E-03	5,53E-01	5,55E-01
[kg CFC equiv./kW]	7,73E-05	1,74E-02	1,75E-02
Photochemical oxidants [kg POCP equiv./pump]	7,27E-01	5,96E+01	6,03E+01
[kg POCP equiv./kW]	2,30E-02	1,88E+00	1,90E+00

Table 7. Pollutant emissions expressed in terms of potential environmental impact.

6

Table 5. Energy consumption for one 3301.180 pump. The amount of energy lost is the energy consumed minus the useful hydraulic energy.

6

7

8

Emissions to air		
Production	kg/ pump	kg/ kW
SOx	2,90E+01	9,15E-01
NOx	8,11E+00	2,56E-01
Cadmium	5,94E-04	1,88E-05
Chromium	1,30E-02	4,10E-04
Mercury	1,59E-04	5,02E-06
Nickel	0	0
Lead	6,10E-02	1,93E-03
Zinc	0	0
Usage	kg/ pump	kg/ kW
SOx	1,47E+03	4,63E+01
NOx	5,06E+02	1,60E+01
Cadmium	5,00E-03	1,58E-04
Chromium	3,30E-02	1,04E-03
Mercury	1,70E-02	5,37E-04
Nickel	0	0
Lead	1,36E-01	4,29E-03
Zinc	0	0

Table 8. Emissions to air during the production and usage phase.

9

Emissions to water		
Production	kg/ pump	kg/ kW
Cadmium	1,03E-04	3,25E-06
Mercury	5,19E-07	1,64E-08
Lead	1,00E-02	3,16E-04
Chromium	1,30E-02	4,10E-04
Nickel	7,00E-03	2,21E-04
Zinc	1,70E-02	5,37E-04
Usage	kg/ pump	kg/ kW
Cadmium	2,75E-05	8,68E-07
Mercury	2,65E-04	8,37E-06
Lead	7,80E-01	2,46E-02
Chromium	1,33E+00	4,21E-02
Nickel	1,92E-03	6,06E-05
Zinc	1,38E+00	4,35E-02

Table 9. Emissions to water during the production and usage phase.

4. Miscellaneous

The life cycle assessment shows that the copper wire of the stator winding and the copper in the motor cable account for most, of the total environmental impact of the analyzed parts. According to the EPS methodology, most of the environmental impact, i.e. 89%, of the pump occurs during the usage phase.

For further information concerning the Environmental product declaration, explanation of the definitions and concepts, and general information concerning related environmental matters, see www.miljostyrning.se (Swedish Environmental Management Board).

Information on the company's environmental work are available from the homepage www.flygt.com, or can be ordered directly from us. Please contact our ESH-coordinator at fsd@flygt.com or at:

ITT Flygt AB, Svetsarvägen 12, P.O.Box 1309, SE-171 25 Solna, Sweden

Phone: +46 8 475 60 00, Fax: +46 8 475 69 00

4.1 Time of validity

The environmental product declaration which has been reviewed and approved by Det Norske Veritas AB according to PSR 2002:5 and MSR 1999:2 is valid up to and including 2008-01-10.

Registration number: S-P-00092

4.2 Accredited Certification body

Det Norske Veritas Certification AB

P.O. Box 30234, Warfvings väg 19,

SE-104 25 Stockholm, Sweden

Phone: +46 8 587 940 00, Fax: +46 8 651 70 43

5. References

- Product-Specific Requirements (PSR) - Submersible pumps and mixers. PSR 2002:5, version 1.0 (4 October 2002, revised 2004-01-20).
- Requirements for certified environmental product declarations, EPD - Swedish application of ISO TR 14025 Type III environmental declarations, MSR 1999:2. Svenska Miljöstyrningsrådet (27 March 2000).
- ISO TR 14025, Environmental labels and declarations - Type III environmental declarations - Guiding principles and procedures.
- Simplified environmental reporting 2001 - ITT Flygt factory in Emmaboda.
- Generell LCA för dränkbara pumpar och omrörare, exemplifierad av pump 3085.182. Confidential LCA report available by special permission, Flygt AB, 2003-12-10.
- A systematic approach to environmental priority strategies in products development (EPS). Version 2000 – Models and data. Steen, B., CPM report 1999:5, Chalmers University of Technology, Gothenburg, Sweden 1999.
- Energy statistics of OECD countries 1997-1998. IEA Statistics, ISBN 92-64-05914-8, page II.300, Edition 2000.

